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Jeff K. Liker came out with a remarkable series of books starting with The Toyota Way (2003) and ending with The Toyota Way to Lean Leadership (Liker and Convis 2012). He revealed the real TPS based on his thirty-plus years of experience studying Toyota. It took him seven books to explain and decode the TPS. It is a Thinking Production System.

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the Toyota Production System (TPS) often leads to the interpretation that Lean is a toolbox from which one can select supposedly independent tools. By picking just some tools, however, the full

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For anyone interested in the Toyota Production System (TPS, often called "Lean Manufacturing," or simply "Lean" in the US), this is a must-read. This book is not like Jeffery Liker's "The Toyota Way." This is a personal account given by one the production system's architects, Taiichi Ohno.

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operator, many processes" was born. This system increases production efficiency 2-3 times over "one operator, one process" which mass production required. The Toyota Production System evolved using a

process called the "five whys." By asking why five times and answering each time, the real cause of a problem can be discovered.

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Beyond Lean Manufacturing: Combining Lean and the Theory of Constraints for Higher Performance =====  
H. William Dettmer Senior Partner Goal System International Port Angeles, WA, USA 98362 Summary Lean manufacturing (LM) evokes images of efficiency and minimizing unnecessary costs, an attractive value for many companies.

### **Beyond Lean Manufacturing - Goal Systems International**

Lean Manufacturing and the Toyota Production System Ronald M. Becker The use of the term "Lean", in a business or manufacturing environment, describes a philosophy that incorporates a collection of tools and techniques

### **Lean Manufacturing and the Toyota Production System**

Toyota Production System: An Integrated Approach to Just-In-Time, 4th Edition [Yasuhiro Monden] on Amazon.com. \*FREE\* shipping on qualifying offers. A bestseller for almost three decades, Toyota Production System: An Integrated Approach to Just-In-Time supplies in-depth coverage of Toyota's production practices

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